

ENGINEERING CHANGE NOTICE NO. 02962		SHEET 1 OF 1	
DWG NO. 647.1400	REV: N/C	PREPARED BY R. ROSANO	DATE: 09/01/10
EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.			
DWG TITLE: CUTTER ASSY			
APPROVED BY:	ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>
EFF: CURRENT ORDER			
REASON: REPLACED CUTTER BODY IN 647.1401			
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE			

Superseded

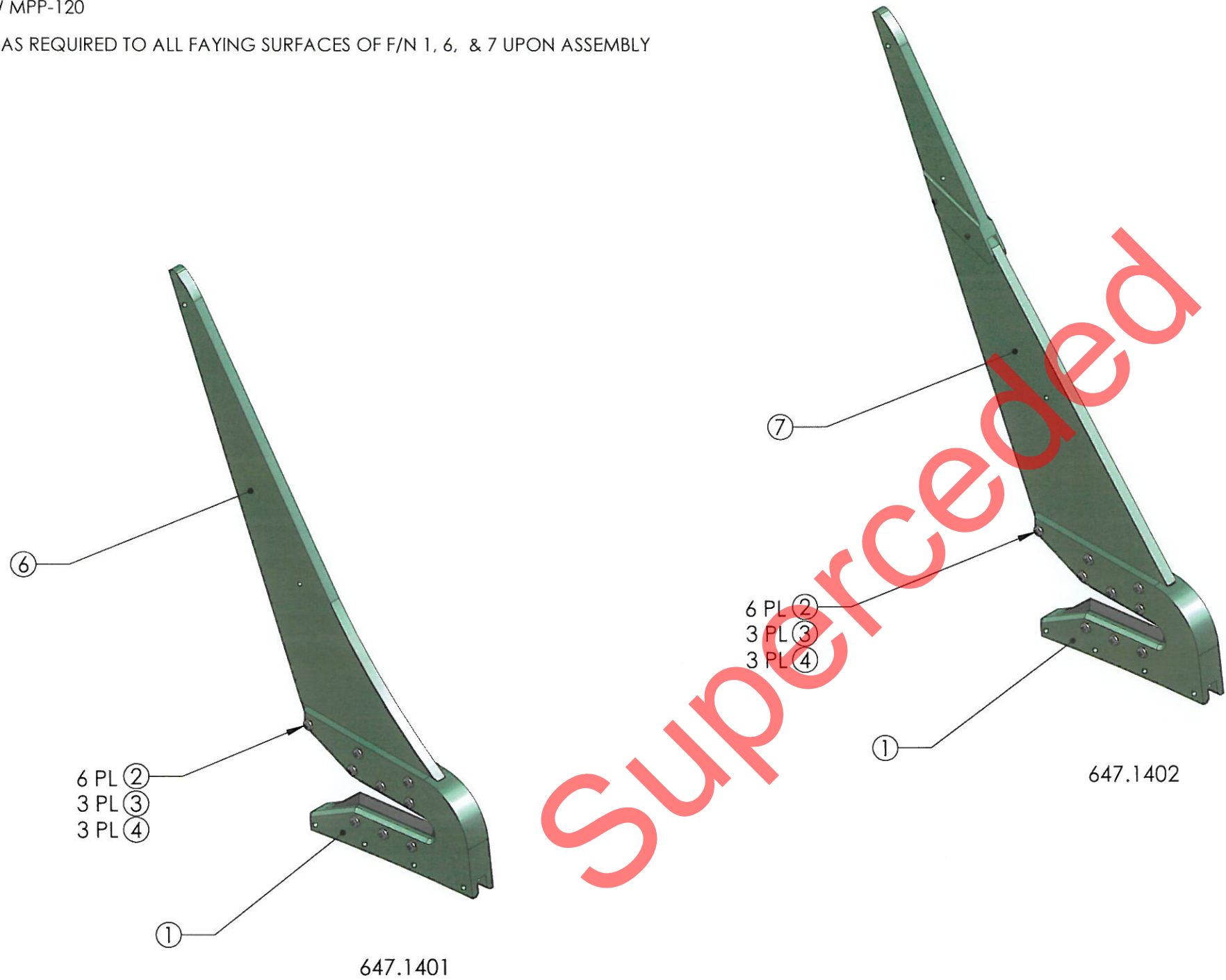
8	A	648.3601	1	CUTTER SUB ASSY	
1	R	646.9701	1	CUTTER SUB ASSY	
F/N	TC	PART NUMBER	1402.1401	DESCRIPTION	MATERIAL
				QTY	SPECIFICATION
DOCUMENTS EFFECTED:					
<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRU <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO					

1 2 3 4 5 6 7 8

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR1		N/C
H/C	INITIAL RELEASE	06/15/09	P. BRAVO

- NOTES:
1. IDENTIFY IAW MPP-120
  2. APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 6, & 7 UPON ASSEMBLY



	1		7	647.1501	LOWER DEFLECTOR ASSY		
		1	6	647.1510	UPPER DEFLECTOR		
	A/R	A/R	5	601.2045	RTV, LOCTITE 598		
	3	3	4	601.1541	NUT	MS21042L08	
	3	3	3	601.2765	SCREW	MS27039-0819	
	6	6	2	601.2764	WASHER	NAS1149FN832P	
	1	1	1	646.9701	CUTTER SUB ASSY		
				647.1402	CUTTER ASSY (LOWER)		
				647.1401	CUTTER ASSY (UPPER)		
	.1402	.1401	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY				PARTS LIST			
NEXT ASSY (S)				ORIGINAL DATE (MO-DA-YR) 06-15-09			
647.1300				DRAWN BY J. GARDINER CHECKED P. BRAVO			
				DRAWING APPROVAL P. BRAVO 06-15-09			
				CONTRACT No.			
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°			
				APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
				CUTTER ASSY			
				SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.1400	REV. N/C
				SCALE NONE SHEET 1 OF 1			